# Floor/Lift Truck/Pallet/Belt Scales

# **BCi**

## In-Motion Belt Scale System



Note: Idler not included







920i<sup>®</sup> Integrator

Speed Wheel

Magnetic Shaft Encoder

#### STANDARD FEATURES

- Large 4.6n W x 3.4n H 320 x 240 pixel back-lit LCD graphical display
- NEMA 4X/IP66 stainless steel display enclosur
- Four bidiectional communication ports
- Rate and speed time displayed by the hourinute or second
- Measurement displayed in feet or meters
- Unit of rate displayed in tons, pounds, kilograms, metric tons or long tons
- Digital I/O for totalizer
- Analog outputs optional
- Alarm outputs optional
- For added securityintegrator has the ability to be password protected
- Communication potocol cads include Rockwell Automation' DeviceNet™, Rockwell Automations'Remote I/O, Rockwell Automations' Ethernet IP ™, Profibus® DP, 4-20 mA analog output, Ethernet TCP/IPRS-232, RS-485, 20nA current loop
- Built in support for ticket printing

#### **APPROVALS**





# WEIGH FRAME SPECIFICATIONS

#### **CONVEYOR WIDTHS:**

18 in to 72 in

#### **CAPACITY:**

Up to 10,000 tph

#### **BELT SPEED:**

Up to 1,200 fpm

#### **ACCURACY GUIDELINES:**

Single idler system: 0.5%-1% total error Two Idler system: 0.25%-0.5% total error Three idler system: <0.5% total error Four idler system<0.25% total error

#### **SYSTEM ACCURACY:**

Guidelines assume clean belt with automatic tensioning system. Accuracy guidelines are typical. System accuracy may vary depending on envirónmental influences.

### **APPLICATIONS:**

Mining, quarries, bulk material blending, process control applications, utilities, truck/barge/rail loading, retrofit applications

#### 920I INTEGRATOR SPECIFICATIONS

Line voltages: 115 or 230 VAC, Frequency: 50 or 60 Hz Power consumption:

340 mA, maximum @ 115 VAC (26 W) 240 mA @ 230 VAC (26 W)

#### **EXCITATION VOLTAGE:**

10  $\pm$  VDC, 16 x 350  $\Omega$  or 32 x 700  $\Omega$  load cells per A/D card

#### **ANALOG SIGNAL INPUT RANGE:**

-10mV to +45mV

#### **ANALOG SIGNAL SENSITIVITY:**

0.3 µV/graduation minimum @ 7.5 Hz 1.0 µV/graduation typical @ 120 Hz 4.0 µV/graduation typical @ 960 Hz

#### A/D SAMPLE RATE:

7.5 to 960 Hz, software selectable

#### **RESOLUTION:**

Internal resolution: 8 million counts

Weight display resolution: 9,999,999

### SYSTEM LINEARITY:

± 0.01% full scale

# DIGITAL I/O:

Four I/O channels on CPU board; optional 24-chan- OPERATING TEMPERATURE: nel I/O expansion boards available

### CIRCUIT PROTECTION:

RFI, EMI, ESD protection

#### **SERIAL PORTS:**

Four ports on CPU board support up to 115,200 bps; optional dual-channel serial expansion boards available

Port 1: Full duplex RS-232

Port 2: RS-232 with CTS/RTS; PS/2 keyboard

interface via DB-9 connector

Port 3: Full duplex RS-232, 20 mA output

Port 4: Full duplex RS-232, 2-wire RS-485, 20 mA output

4.6 in W x 3.4 in H (116 W x 86 mm H), 320 x 240 pixel VGA Liquid Crystal Display (LCD) module with adjustable contrast

#### **KEYBOARD:**

27-key membrane panel, tactile feel, PS/2 port for external keyboard connection

Legal: 14°F to 104°F (-10°C to +40°C) Industrial: 14°F to 122°F (-10°C to +50°C)





